

Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]

INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:3340929

Ship From: A. M. CASTLE & CO. 14001 ORANGE AVENUE PARAMOUNT, CA 90723 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 26-JUL-17	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier ABF	BOL No 3340929-2		

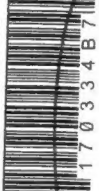
Shipment Details			Final Destination Branch - TOR
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Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty
4823222	3	752054.MO	3.0000.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT LENGTH TO 2.75 IN (X) 144.5 IN (X) 50/- 0000 IN) ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	1.00 PCS	1.00 PCS

Purchase Order No 36986

Details

ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY
ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S
Email P/s and certs to: clavoie@dartaero.com
END USER: DART AEROSPACE
END USE: COMMERCIAL AIRCRAFT PARTS

Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121207817		 170334B71P		1			122.8119

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Date Printed: 26-JUL-2017 04:52:00 PM

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: Name:



8017-8-9

INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:3340929

Ship From: A. M. CASTLE & CO. 14001 ORANGE AVENUE PARAMOUNT, CA 90723 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 26-JUL-17	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier ABF	BOL No 3340929-2			

Shipment Details	Final Destination Branch - TOR
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Order No 4823222	Line No 5	Item No 750488.MO	Description 1.7500.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT LENGTH TO 4.5 IN () X 144.5 IN (+ .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
Purchase Order No 36986	Part Number	Ordered Qty 1.00 PCS	Invoice Qty 1.00 PCS

Details
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY
ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S
Email P/s and certs to: clavoie@dartaero.com
END USER: DART AEROSPACE
END USE: COMMERCIAL AIRCRAFT PARTS

Delivery No. 121207817	Mill	Heat Number DAS 5 9-89 9383590	Mech Id	PCS 1	Width (IN)	Length (IN)	Shipped Qty(LBS) 117.8218
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These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Date Printed: 26-JUL-2017 04:52:00 PM

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castile & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castile Metals Representative:	Date: Name:



887-8-9

CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC



A M CASTLE & CO.
14001 ORANGE AVE.
PARAMOUNT CA
90723
US

A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

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A M CASTLE		110516970		4075		INCLUSION		Serial: 20170322-0110516970		Pg 1 of 3	
CUSTOMER PURCHASE ORDER NO. & ITEM						Constellium ORDER NO. 198377					
ALLOY	CLAD	TEMPER	GAUGE	WIDTH	LENGTH	"Constellium Rolled Products, hereby certifies that inspected and found in conformance with the requirements of the applicable specifications as shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."					
7075		T651	1.7500 in	1.232 mm	144.5000 in						
ITEM ORDERED						SPEC PLATE, SAWED					
MILL FINISH						CUSTOMER SPECIFICATION					
AMS QQ-A-250/12A											
PART NUMBER		B/L NUMBER		DATE SHIPPED							
750488		7792		03/22/2017							
WT. SHIPPED		NO. OF PIECES		GOVT. CONTRACT NO.							
9940.000 LB		000008				Steve Good - Laboratory Manager					

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

ASTM B594 REV 13 2013 100% SONIC W/ 0.125" DEADZONE Class A
AMS 4045K
AMS-STD-2154A 2012 TYPE1 CLASS A 100% SONIC MINUS DEADZONE
ASTM B209-14
BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE
CST1006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE
DPS 4.713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE
GAMPS 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE
PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001476359	1,245.000	564.722	9383589	01		
1001476359	1,245.000	564.722	9383589	02		
1001476360	1,245.000	564.722	9383589	03		
1001476360	1,245.000	564.722	9383589	04		
1001476361	1,240.000	562.454	9383590	01		
1001476361	1,240.000	562.454	9383590	02		
1001476362	1,240.000	562.454	9383590	03		
1001476362	1,240.000	562.454	9383590	04		

Tensile - Room Temperature (US)

Direction	Tests	Min	Max	Yield (KSI)	Min	Max	Elongation (%)	Report
LT	02	78.2	79.8	68.2	69.6	12.0	12.5	





A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE & CO.
14001 ORANGE AVE.
PARAMOUNT CA
90723
US

CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

A M CASTLE		110516970		4075		INCLUSION		Serial: 20170322-0110516970		Pg 2 of 3	
CUSTOMER PURCHASE ORDER NO. & ITEM		413045		Constellium ORDER NO.		198377		CERTIFICATION			
ALLOY	CLAD	TEMPER	GUAGE	WIDTH	LENGTH	"Constellium Rolled Products, hereby certifies that inspected and found in conformance with the requirements of the applicable specifications as shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."					
7075		T651	1.7500 in 44.45 mm	1.232 mm	3.670 mm						
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS QQ-A-250/12A											
PART NUMBER		B/L NUMBER		DATE SHIPPED							
750488		7792		03/22/2017							
WT. SHIPPED		NO. OF PIECES		GOVT. CONTRACT NO.		Steve Good - Laboratory Manager					
9940.000 LB		000008									

Tensile - Room Temperature (SI)									
Direction	Tests	Min	Max	Min	Max	Yield (N/MM2)	Elongation (%)	Report	
LT	02	539	550	470	480	12.0	12.5		
Chemistry (Actual)									
SI	FE	CU	MN	MG	CR	ZN	TI	ZR	Core
0.07	0.21	1.47	0.04	2.49	0.20	5.57	0.04	0.01	
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER									

Tensile - Room Temperature (US)									
Direction	Tests	Min	Max	Min	Max	Yield (KSI)	Elongation (%)	Report	
LT	02	78.9	79.0	68.3	70.4	11.5	12.0		
All material contained in this lot was cast and manufactured in the USA									
Lot: 9383590									



(ASTM E1251)	Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	0.06
	Actual(wt%)	0.08	0.17	1.5	0.03	2.5	0.20	5.9	0.03	0.01	0.01		

(ASTM E8/B557)	(EN 2002-1)	Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %						
		T651		LT / 2 (Min:Max)	76.0 : 77.0	64.6 : 66.3	10.4 : 10.6						
					(524 : 531)	(445 : 457)							

Test Code: 1512 Test Results Lot: 170263B8 Cast 179 Drop 43 Ingot 4 Melted in USA

- AMS 4045/RevK
- ASTM B 209/Rev14
- BSS 7055/RevB
- DPS 4.713/RevAK
- PS 21211/RevP
- AMS-QQ-A-250/12/RevA
- ASTM B 594/Rev13
- CM/MF 025/RevU
- GAMPS 9101/RevB/AmdSCN1
- AMS-STD-2154/RevA
- BAC 5439/RevJ
- CSTI 006/RevE
- GSS16100/RevG/Amd1

Certified Specifications

MHU 1986532: LOT 170334B7, 1 pieces;
MHU 1990260: LOT 170263B8, 1 pieces;

CUSTOMER PO NUMBER:	371337	WORK PACKAGE:	752054	CUSTOMER PART NUMBER:	103536/15	SHIP RUN/LOAD:	GOVT CONTRACT NUMBER:
KAISER ORDER NO:	1209403	LINE ITEM:	1	SHIP DATE:	17-APR-2016	CLAD:	TEMPER:
		ALLOY:	7075			CLAD:	TEMPER:
		TRUCK B/L #:	2059793			GAUGE:	3.0000 IN
		QUANTITY:	2 PCS EST.			DIA/METER/MB/H:	48.500 IN
		WEIGHT SHIPPED:	4344 LB			LENGTH:	144.500 IN
							(3670.3 MM)

KAISER ALUMINUM
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586
CERTIFIED TEST REPORT
Serial Number 4415418

SHIP TO:
A M CASTLE & CO
14001 ORANGE AVE
P.O. BOX 1402
PARAMOUNT, CA 90723
SOLD TO:
AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

KAISER
ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

Serial Number
4415418

CERTIFIED TEST REPORT

Lot: 170334B7 Cast 179 Drop 26 Ingot 4 Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:

Tempor
T651

Dir # Tests
LT #2 (Min:Max)

Ultimate KSI (MPA)

76.9 : 77.0
(530 : 531)

Yield KSI (MPA)

65.6 : 66.4
(452 : 458)

Elongation %
10.5 : 11.2

(ASTM E1251)

Chemistry:

Actual(wt%)

SI

FE

CU

MN

MG

CR

ZN

TI

V

ZR

OTHER

0.07

0.17

1.5

0.03

2.4

0.20

5.7

0.03

0.01

0.01

0.01

0.05

ALLOY LIMITS

7075 SI FE CU MN MG CR ZN TI V ZR OTHER MAX

MIN(wt%) 0.00 0.00 1.2 0.00 2.1 0.18 5.1 0.00 0.00 0.00 0.05 0.05

MAX(wt%) 0.40 0.50 2.0 0.30 2.9 0.28 6.1 0.20 0.05 0.05 0.05 0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15403C R 6

TEST NOTES

Metal represented by this test report was 100% Type I
(immersion) ultrasonically tested from one side with 3mm
dead zones top and bottom and meets the Class A and Class B
requirements of all specifications referenced on this test
report. No surface marking of sonic indications is
performed.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO 9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are
* as shown herein and chemical composition meets specification requirements.
* was melted in the United States of America or a qualifying country per DARS 225.872-1(n), was manufactured in the United States of America, and meets the requirements of DARS 252.225 for
* domestic content.
* has been thermally processed in compliance with AMS 2772, where applicable.
* is mercury free, within the limits of detection of ASTM E1251 (C = 1ppm).
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
* Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in
* full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

James Hemenway

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>5</u>	SIGNED OFF BY: _____
DATE: <u>AUG 10 2017</u>	DATE: _____

Testers located in the Quality Office

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y	
CORRECT FINISH	Y	
CORROSION	Y	
CORRECT GRAIN DIRECTION	Y	
CORRECT MATERIAL PER M-DRAWING	Y	4ms aa 4 250 / 12
CORRECT THICKNESS	Y	
PHOTO REQUIRED	Y	
CORRECT REF # TO LINK CERT	Y	44 # 170334B7
CORRECT MATERIAL IDENTIFICATION	Y	7075765
CORRECT M# ON THE MATERIAL	Y	70757651
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	

MATERIAL CERT REC'D: <u>45</u>	QUANTITY RECEIVED: <u>12'</u>	QUANTITY REJECTED: <u>0</u>
MATERIAL: <u>M70757653, aa 4 250</u>	DATE: <u>AUG 10 2017</u>	
THICKNESS ORDERED: <u>3" x 1.750"</u>	THICKNESS RECEIVED: <u>3" x 2.850"</u>	SHEET SIZE ORDERED: <u>N/A</u>
THICKNESS RECEIVED: <u>3" x 2.850"</u>	SHEET SIZE RECEIVED: <u>N/A</u>	
PO / BATCH NO.: <u>0036986/M13851</u>		

MATERIAL RECEIPT INSPECTION FORM

SPECIFICATION CONTROL DRAWING

A PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION:

QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4048
OR ASTM B209

OR

B PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

SPECIFICATION:

QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209

A PART NUMBER:

M7075T6S .TTT X W.WWW
|THK| |WIDTH|

WHERE ".TTT" = THICKNESS (IN INCHES)

AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M7075T6S.063

EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

A PREFERRED SIZE:

.TTT BY 4 FT BY 10 FT FOR SHEET

RELEASED

2017 JUN 19
ECN 17-574

APPROVED

B	ADD: REF TO "PLATE" - T651" TEMPER, AMS 4048. OPTIONAL WIDTH DIM (CART-149)	CP	17.05.05
A	NEW ISSUE	RF	10.11.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	CP		
CHECKED	ML		
MFG. APPR.	LL		
APPROVED	WM		
DE APPR.	DS		
DATE	17.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
REV. B			
DRAWING NO. M7075T6S			
SHEET 1 OF 1			
TITLE			
7075-T6 SHEET/PLATE SPEC			
SCALE			
NTS			
COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD			

H:\FORMS\Quality Assurance\approved QA\MRIF Material Receipt Inspection Form revD

INSPECTED BY: DAS 5 AUG 10 2017 8-89 DATE: _____
SIGNED OFF BY: _____

OC 18 INSPECTION ENGINEERING SIGNOFF (if required)

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.					RECORD RESULTS BELOW				
					HRC	HRB	DUR A	DUR D	WEBSTER
					TYPE OF MATERIAL				
					SIZE OF TEST SAMPLE				
					HARDNESS / DUROMETER READING				

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	485 Q2 A 250/12
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	HT # 9383690
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	7035165
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	7035165
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

THICKNESS ORDERED:	1.750 x 4.500
THICKNESS RECEIVED:	1.750 x 4.500
SHEET SIZE ORDERED:	11/4
SHEET SIZE RECEIVED:	11/4

MATERIAL CERT REC'D: 12/1
 QUANTITY RECEIVED: 12/1
 QUANTITY INSPECTED: 12/1
 QUANTITY REJECTED: 12/1

MATERIAL: M7075/TS1.750X4.500
DATE: AUG 10 2017
PO / BATCH NO.: 03686/M138251

SPECIFICATION CONTROL DRAWING

- PURCHASE MATERIAL:** 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE
- SPECIFICATION:** QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4045
OR ASTM B209
- OR**
- PURCHASE MATERIAL:** 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE
- SPECIFICATION:** QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209
- PART NUMBER:** M7075T6S | TTT | X | W.WWW |
| THK | | WIDTH |
- WHERE:** TTT = THICKNESS (IN INCHES)
AND W.WWW = WIDTH (IN INCHES), OPTIONAL, FOR SPECIFYING CUT PLATE)
EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500
- PREFERRED SIZE:** .1TT BY 4FT BY 10FT FOR SHEET

RELEASED
2017 JUN 19
ECN 17-574

APPROVED

B	ADD: REF TO PLATE, T651 TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149)	CP	17.05.05
A	NEW ISSUE	RF	10.11.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	CP		
CHECKED	ML		
MFG. APPR.	LL		
APPROVED	WM		
DE APPR.	DS		
DATE	17.05.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DART AEROSPACE LTD
SHEET 1 OF 1
REV. B
SCALE
NFS

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CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC

A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE & CO.
14001 ORANGE AVE.
PARAMOUNT CA
90723
US



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A M CASTLE		110516970		4075		INCLUSION		Serial:20170322-0110516970		Pg 3of3	
CUSTOMER PURCHASE ORDER NO. & ITEM						Constellium ORDER NO. 198377					
ALLOY		CLAD		TEMPER		GAUGE		WIDTH		LENGTH	
7075		T651		1.7500 in		4.45 mm		1.232 mm		3.670 mm	
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS QQ-A-250/12A											
PART NUMBER				B/L NUMBER				DATE SHIPPED			
750488				77792				03/22/2017			
WT. SHIPPED				NO. OF PIECES				GOVT. CONTRACT NO.			
9940.000 LB				000008							
Steve Good - Laboratory Manager											

Steve Good

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC
859 Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Tensile - Room Temperature (SI)

Direction	Tests	Min	Max	Min	Max	Yield (N/MM2)	Elongation (%)	Report
LT	02	544	545	471	485	11.5	12.0	

Chemistry (Actual)

SI	FE	CU	MN	MG	CR	ZN	TI	ZR
0.07	0.21	1.47	0.04	2.49	0.20	5.57	0.04	0.01

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

QUALITY TEXTS:
AMC CA-15403A R 7

THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.

CHEMISTRY BY OES: ARKSPARK

CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT

WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399

WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557

DUNS Number: 090570149; CAGE Code: 1YWL9

Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.

"END OF CERTIFICATION"



Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

Purchase Order ID PO36986

Purchase Order Date 7/11/2017
PO Print Date 7/11/2017

Page Number 1 of 5

Ship To: DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Order From:
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via
Ship Acct:

Line	Reference	Description/	Req Date/	CD	Req Qty/	Unit of	Measure	PO Unit Price	Extended
Nbr	Vendor Part Number	Mfg ID	Taxable						Price

1	D6101-007P	7075-17351	8 25X7 75X2 5	7/28/2017	Yes	Each	20.00	\$56.11	\$1,122.2
	Line Comments								
	Delivery Comments								

AS PER DWG D6101 REV B
MATERIAL 7075-17351 (QQ-A-250/12)
SIZE 7.750" X 8.250" X 2.50" THICK
GRAIN DIRECTION ALONG 7.750" LENGTH
TOLERANCE AS PER QUOTE +.030"-.000"

3	D6102-013P	6061-T6 7.0X6.5X2.0	7/28/2017	Yes	Each	60.00	\$31.65	\$1,899.0	\$1,122.2
	Line Comments								
	Delivery Comments								

AS PER DWG D6102 REV D
MATERIAL 6061-T6/16511 QQ-A-250/11
GRAIN DIRECTION ALONG 6.500"
SIZE 7.000" X 6.500" X 2.00" THICK
TOLERANCE AS PER QUOTE +.030"-.000"

8017-8-8

7/11/2017

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

Purchase Order ID: PO36986
Purchase Order Date: 7/11/2017
PO Print Date: 7/11/2017

Page Number: 2 of 5

Order From: METAU CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA
Ship To: DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name: Buyer
Vendor Phone: Customer POID
Ship To Contact: Customer Tax #
Ship Via: Terms
Ship Acct: Currency
FedEx PI collect
Destination-Collect
Chantal Layore
10127-2607
Net 30
USD

Line Total: \$1,899.00
4 D6104-007P 17-4 SS Roundbar 4.50"Od 7/28/2017 Yes 10.00 Each \$685.33
AS PER DWG D6104 REV B
MATERIAL: 17-4 PH AS PER AMS 4643 OR AISI 630
SIZE 4.50" X 5.10" LONG

Line Total: \$685.33
5 M7075-T6S1.250X10.000 7/28/2017 Yes 12.00 F \$916.80
7075-T6S Sheet 1.250" THICK x 10.000" WIDE
MATERIAL: 7075-T6/T62 ALCLAD ALUMINUM SHEET
SPEC: QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209
MATERIAL: 7075-T6/T62 ALCLAD ALUMINUM SHEET
SPEC: QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209

Line Total: \$916.80
88778-1

Note:

7/11/2017



Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

Purchase Order ID PO36986
Purchase Order Date 7/11/2017
PO Print Date 7/11/2017
Page Number 3 of 5

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

6 M707516S1 250X12 000
7075-T6S Sheet 1.250"
THICK x 12 000" WIDE
7/28/2017 FN
Yes
7/28/2017
MATERIAL 7075-T6/T62 ALUMINUM SHEET
SPECS QQ-A-250/12 OR AMS-QQ-A-250/13 OR PER ASTM B209
MATERIAL 7075-T6/T62 ALUMINUM SHEET
SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR PER ASTM B209

\$86.42

\$1,037.04

80778-1

7 M707516S2 000X6 000
7075-T6S Sheet 2 000"
THICK x 6 000" WIDE
7/28/2017 FN
Yes
7/28/2017
MATERIAL 7075-T6/T62 ALUMINUM SHEET
SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR PER ASTM B209
MATERIAL 7075-T6/T62 ALUMINUM SHEET
SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR PER ASTM B209

\$71.35

\$856.20

Line Total:

\$856.20

Note:

7/11/2017

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053



Ship To: DART AEROSPACE LTD.
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Order From: METAUUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

Buyer: Chantal Lavoie
Customer POID: 10127-2607
Customer Tax #: USD
Terms: Net 30
Currency: Destination-Collect
FOB:

Contact Name:
Vendor Phone:
Ship To Contact:
Ship To Phone:
Ship Via:
Ship Acct:

FedEx PI collect

8 M707516S3 000X2 750
7075-T6S Sheet 3.000" thick x 2.750" wide
7/28/2017 Yes

9 M707516S1 750X4 500
M7075T6 SHEET 1.750 THICK X 4.500 WIDE
7/28/2017 FN Yes

MAT'L 7075-T6/162 ALUMINUM SHEET
SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209
MAT'L 7075-T6/162 ALUMINUM SHEET
SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209

Line Total:

\$52.42

\$48.90

Line Total:

\$586.80

\$586.80

7/11/2017

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

Purchase Order ID PO36986
Purchase Order Date 7/11/2017
PO Print Date 7/11/2017
Page Number 5 of 5

Order From: VU-MET002
METAX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA
Ship To: DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:
Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB
Destination-Collect
Chantal Laviole
10127-2607
Net 30
USD

10 M707516S3.000X4.000
7075-16S Sheet 3.000" thick x 4.000" wide
7/28/2017 FN 12.00
\$94.85
\$1,138.20

7075-16 BAR ACCEPTABLE
MATL 7075-16/162 ALUMINUM SHEET
SPECS QQ-A-250/12 OR AMS 4045 OR PER ASTM B209
MATL 7075-16/162 ALUMINUM SHEET
SPECS QQ-A-250/13 OR AMS 4049 OR PER ASTM B209

Line Total: \$1,138.20
Line Total: \$0.00
PO Total: \$8,870.58

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel identification (as applicable)
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 data notification by supplier
A043 retention of quality documents

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2
Change Date: 7/11/2017

Castle Metals, Montreal, QC
Direct line 514-795-8176
1-800-806-6660 ext 52226
Fax # 1-855-892-6370

Customized Supply Chain Solutions for Your Metal Needs

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